

# **ZETTLER DISPLAYS**

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## **SPECIFICATIONS FOR LIQUID CRYSTAL DISPLAY**

<b>CUSTOMER APPROVAL</b>			
※ <b>PART NO. :</b> <u>ATM1010L11 (ZETTLER DISPLAYS) TFT SPEC VER1.0</u>			
<b>APPROVAL</b>		<b>COMPANY CHOP</b>	
<b>CUSTOMER COMMENTS</b>			

<b>ZETTLER DISPLAYS ENGINEERING APPROVAL</b>		
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**REVISION RECORD**

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## 1.0 GENERAL SPECIFICATION

Item	Specification	Remark
1. LCD size	10.1 inch(Diagonal)	
2. Driver element	a-Si TFT active matrix	
3. Resolution	1024x(RGB) x 600	
4. Display mode	Normally Black, Transmissive	
5. Dot pitch (W*H)	0.0725mm(W) x 0.2088mm(H)	
6. Pixel pitch(W*H)	0.2175mm(W) x 0.2088mm(H)	
7. Active area(W*H)	222.72mm(W) x 125.28mm(H)	
8. Module size (W*H)	235.0mm(W) x 143.0mm(H) x 5.5mm(D)	Note 1
9. Surface treatment	Anti-glare	
10. Color arrangement	RGB-stripe	
11. Color	16.7M	
12. Viewing angle(L/R/T/B)	80/80/80/80	
13. Interface	LVDS	
14. LCD controller	N.A	
15. LCM brightness	900 cd/m2 (Typ.)	
16. Backlight driver circuit	210mA @18V (Typ.)	
17. Touch panel	N.A	
18. Touch controller	N.A	
19. Operating temperature	-20~70 °C	
20. Weight	T.B.D.	
21. RoHS	RoHS & REACH compliant	

**Note 1:** Please refer to mechanical drawing.

## 2.0 PIN ASSIGNMENT

### TFT LCD Panel Driving Section

FPC Connector is used for the module electronics interface.

The recommended model is FH12-40S-0.5SH manufactured by Hirose.

Pin No.	Symbol	Function	Level	Note
1	VCOM	Common voltage	P	
2~3	VDD	Power voltage, 3.3V typical	P	
4	NC	No connection	-	
5	RESET	Global reset pin	I	Note3
6	STBYB	Standby mode, normally pulled high STBYB = 1 ,normal operation;STBYB = 0 ,display shutdown	I	
7	GND	Ground	P	
8	RXIN0-	-LVDS differential data input 0	I	
9	RXIN0+	+LVDS differential data input 0	I	
10	GND	Ground	P	
11	RXIN1-	-LVDS differential data input 1	I	
12	RXIN1+	+LVDS differential data input 1	I	
13	GND	Ground	P	
14	RXIN2-	-LVDS differential data input 2	I	
15	RXIN2+	+LVDS differential data input 2	I	
16	GND	Ground	P	
17	RXCLKIN-	-LVDS differential clock input	I	
18	RXCLKIN+	+LVDS differential clock input	I	
19	GND	Ground	P	
20	RXIN3-	-LVDS differential data input 3	I	
21	RXIN3+	+LVDS differential data input 3	I	
22	GND	Ground	P	
23~24	NC	No connection	-	
25	GND	Ground	P	
26	NC	No connection	-	
27	NC	No connection	-	
28	SELB	VESA 6bit/8bit mode select .SELB="L", 8-bit; SELB="H", 6-bit.	I	
29	AVDD	Power for analog circuit	P	
30	GND	Ground	P	
31~32	NC	No connection	-	
33	L/R	Horizontal inversion SHLR = "L", shift left; SHLR = "H", shift right:	I	Note1
34	U/D	Vertical inversion SHLR = "L", shift down; SHLR = "H", shift up:	I	
35	VGL	Gate off voltage	P	
36~37	GND	Ground	P	
38	VGH	Gate on voltage	P	
39~40	NC	No connection	-	

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**Backlight Interface:**

Backlight Cable Connector is used for the module electronics interface.  
The recommended model is BHSR-02VS-01

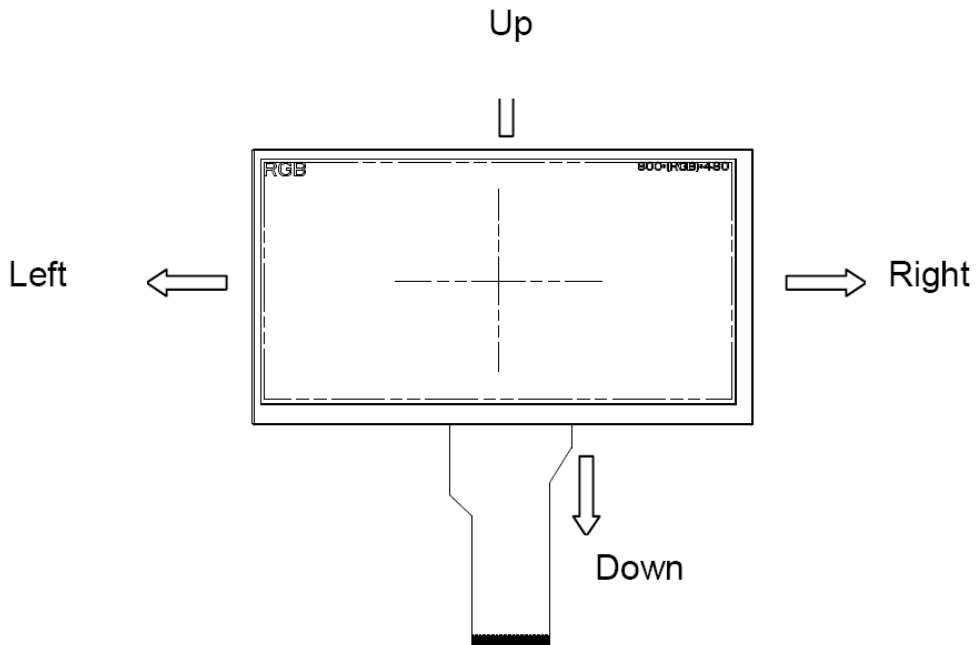
Pin No.	Symbol	Function	Level	Note
1	LEDA	LED Positive, red line	P	
2	LEDK	LED Negative, black line	P	

**I: input, O: output, P: Power**

**Note 1:** Selection of scanning mode

Setting of scan control input		Scanning direction
U/D	L/R	
GND	DV <sub>DD</sub>	Up to down, left to right
DV <sub>DD</sub>	GND	Down to up, right to left
GND	GND	Up to down, right to left
DV <sub>DD</sub>	DV <sub>DD</sub>	Down to up, left to right

**Note 2:** Definition of scanning direction. Refer to the figure as below:



**Note 3:** Global reset pin. Active low to enter reset state. Suggest to connect with an RC reset circuit for stability. Normally pull high.

### 3.1 Absolute Maximum Ratings(Ta=25°C)

#### 3.1.1 ABSOLUTE MAXIMUM RATINGS

Item	Symbol	Values		Unit	Remark
		Min.	Max.		
Power Voltage	DV <sub>DD</sub>	-0.5	5.0	V	
	AV <sub>DD</sub>	6.5	13.5	V	
	V <sub>GH</sub>	-0.3	42.0	V	
	V <sub>GL</sub>	-20	0.3	V	
	V <sub>GH</sub> -V <sub>GL</sub>	-0.3	40	V	
Operation Temperature	T <sub>OP</sub>	-20	70	°C	
Storage Temperature	T <sub>ST</sub>	-30	80	°C	
LED Reverse Voltage	V <sub>R</sub>	-	3.0	V	Each LED Note 3
LED Forward Current	I <sub>F</sub>		35	mA	Each LED

**Note 1:** The absolute maximum rating values of this product are not allowed to be exceeded at any times. Should a module be used with any of the absolute maximum ratings exceeded, the characteristics of the module may not be recovered, or in an extreme case, the module may be permanently destroyed.

**Note 2:** Non-condensation.

Temperature ≤ 40°C , 90%RH Max.

Temperature > 40°C , Absolute humidity shall be less than 90%RH.

**Note 3 :** VR Conditions : Zener Diode 30mA

#### 3.2. Typical Operation Conditions

Item	Symbol	Values			Unit	Remark
		Min.	Typ.	Max.		
Power Voltage	DV <sub>DD</sub>	3.0	3.3	3.6	V	Note 2
	AV <sub>DD</sub>	9.4	9.6	9.8	V	
	V <sub>GH</sub>	15	18	19	V	
	V <sub>GL</sub>	-8.6	-6	-3.4	V	
Input Signal Voltage	V <sub>COM</sub>	4.0	4.1	4.4	V	Note 3
Input Logic High Voltage	V <sub>IH</sub>	0.7DV <sub>DD</sub>	--	DV <sub>DD</sub>	V	
Input Logic Low Voltage	V <sub>IL</sub>	0	--	0.3DV <sub>DD</sub>	V	

**Note 1:** Be sure to apply DV<sub>DD</sub> and V<sub>GL</sub> to the LCD first, and then apply V<sub>GH</sub>.

**Note 2:** DV<sub>DD</sub> setting should match the signals output voltage (refer to Note 3) of customer's system board.

**Note 3:** Typical VCOM is only a reference value. It must be adjusted to optimize display quality. (Cross talk, Contrast Ratio and etc.) Please use VR and base on below application circuit

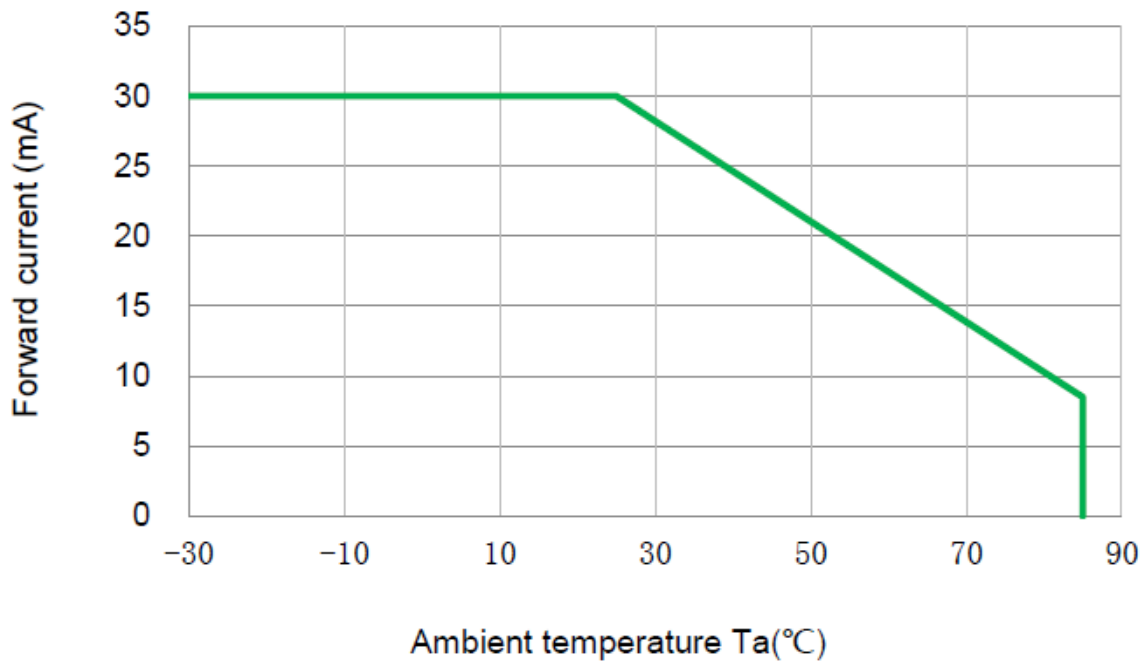
3.3 Backlight driving conditions

Item	Symbol	Values			Unit	Remark
		Min.	Typ.	Max.		
Voltage for LED Backlight	$V_{LED}$	16.2	18	19.8	V	Note 1
Current for LED Backlight	$I_{LED}$	--	210	--	mA	
LED life time	--	30000	--	--	Hr	Note 2

**Note 1:** The LED Supply Voltage is defined by the number of LED at  $T_a=25^{\circ}C$  and  $I_L =210mA$ .

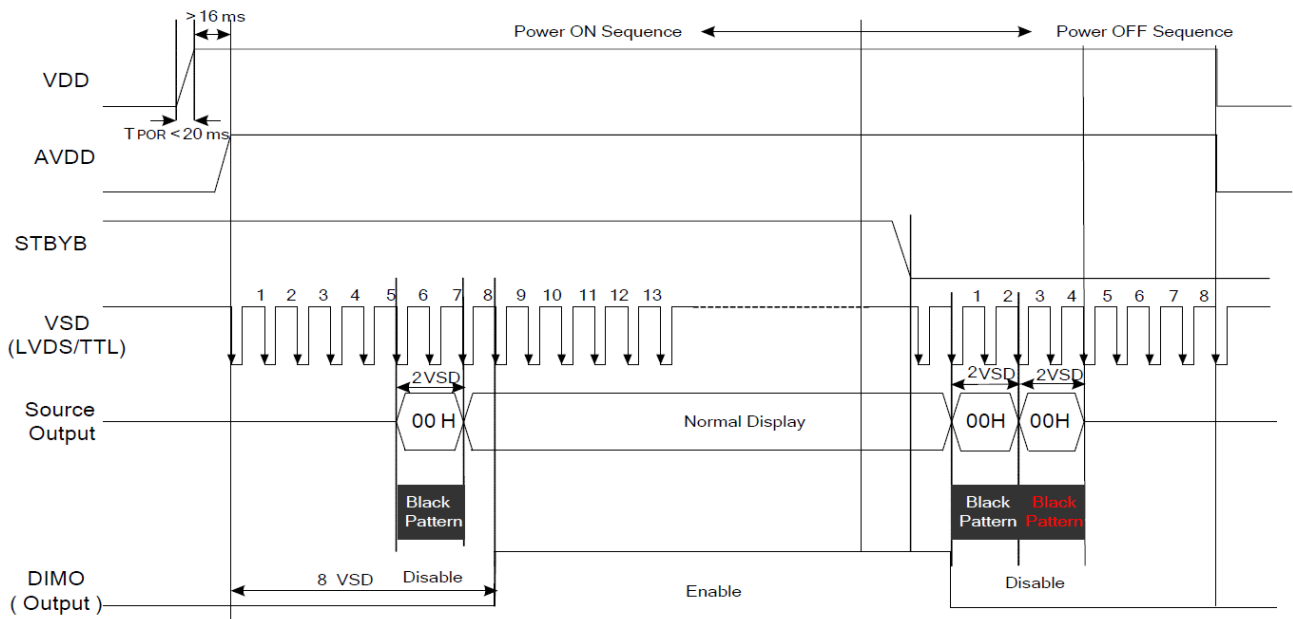
**Note 2:** The "LED life time" is defined as the module brightness decrease to 50% original brightness at  $T_a=25^{\circ}C$  and  $I_L =210mA$ .

**Fig.5 Forward current VS. Ambient temperature**

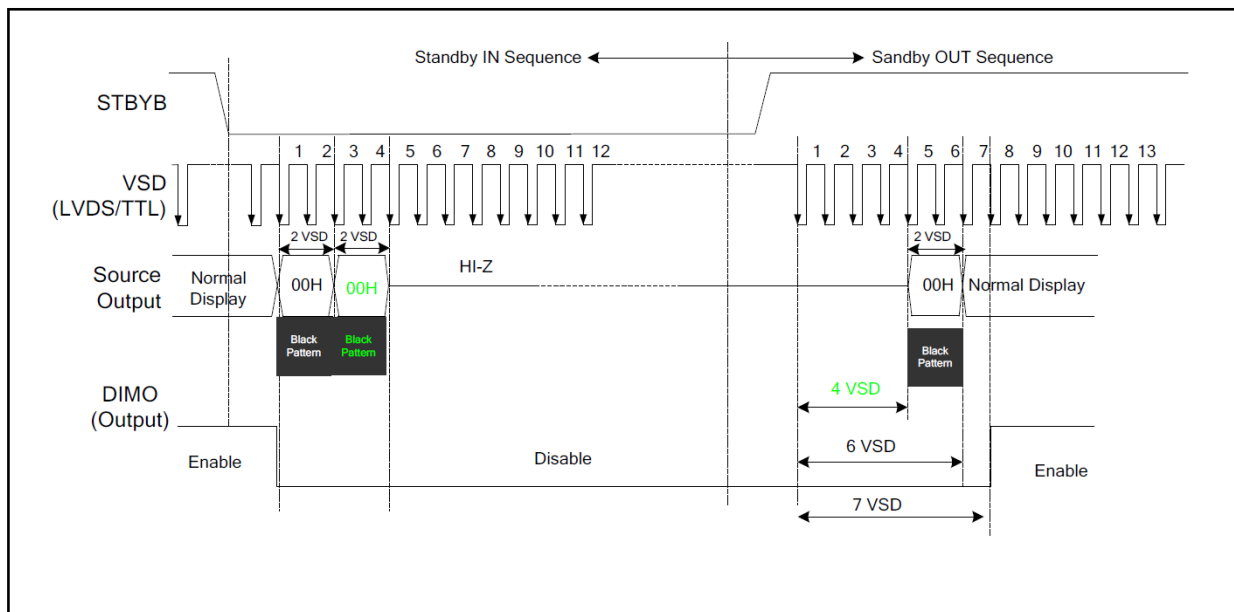




### 3.4 Power On-Off Sequence Timing



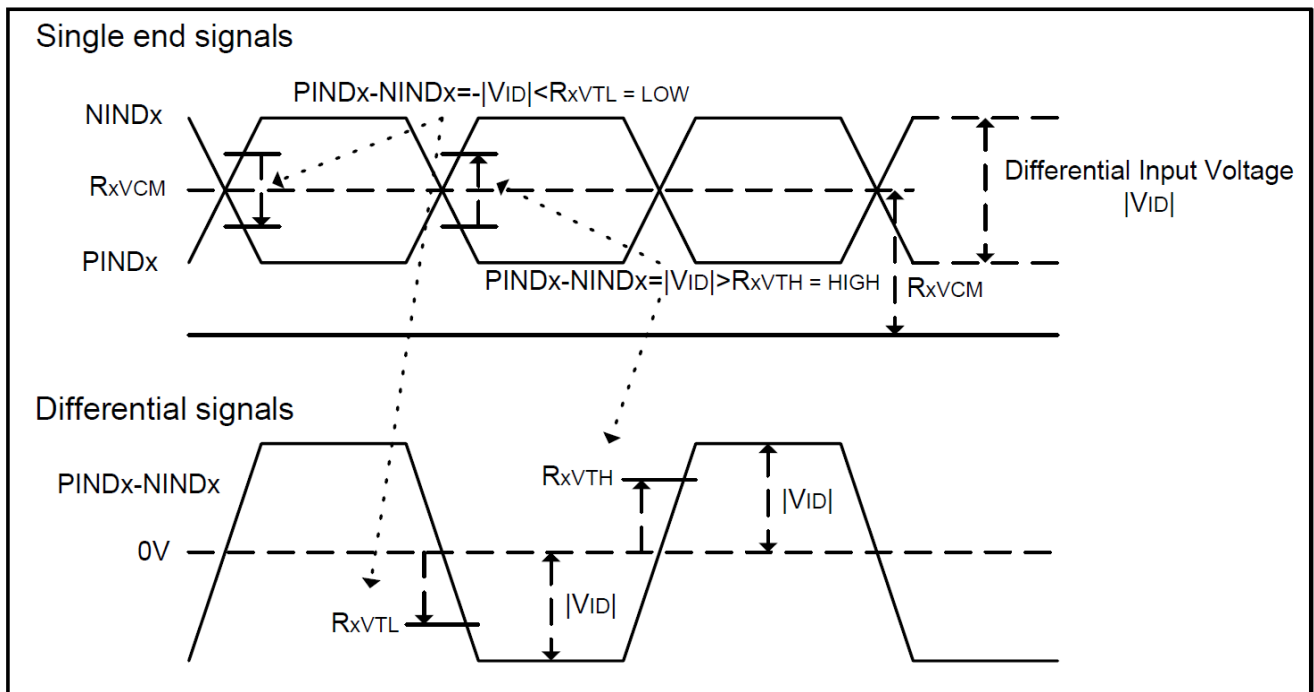
### 3.5 Standby On-Off Sequence Timing



3.6. Electrical Specifications and Input Timing Table

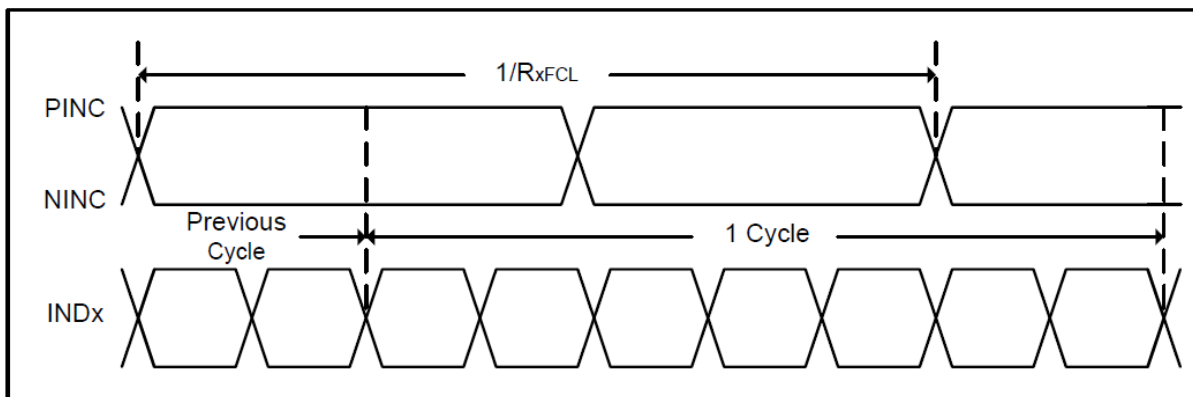
DC Electrical Characteristics

Parameter	Symbol	Min	Typ.	Max	Unit	Conditions
Differential input high threshold voltage	RxVTH	0.1	0.2	VID	V	RxVCM=1.2V
Differential input low threshold voltage	RxVTL	- VID	-0.2	-0.1	V	
Input voltage range (singled-end)	RxVIN	0	1.2±0.4	2.4	V	
Differential input common mode voltage	RxVCM	VID /2	1.2	2.1- VID /2	V	
Differential input voltage	VID	0.2	0.4	0.6	V	
Differential input leakage current	RvxIiz	-10	0	+10	uA	
LVDS Digital Operating Current	Iddlvs	8	22	30	mA	Fclk=65MHz,VDD=3.3V
LVDS Digital Standby Current	Istlvs	0	200	300	uA	Clock & all Functions are stopped

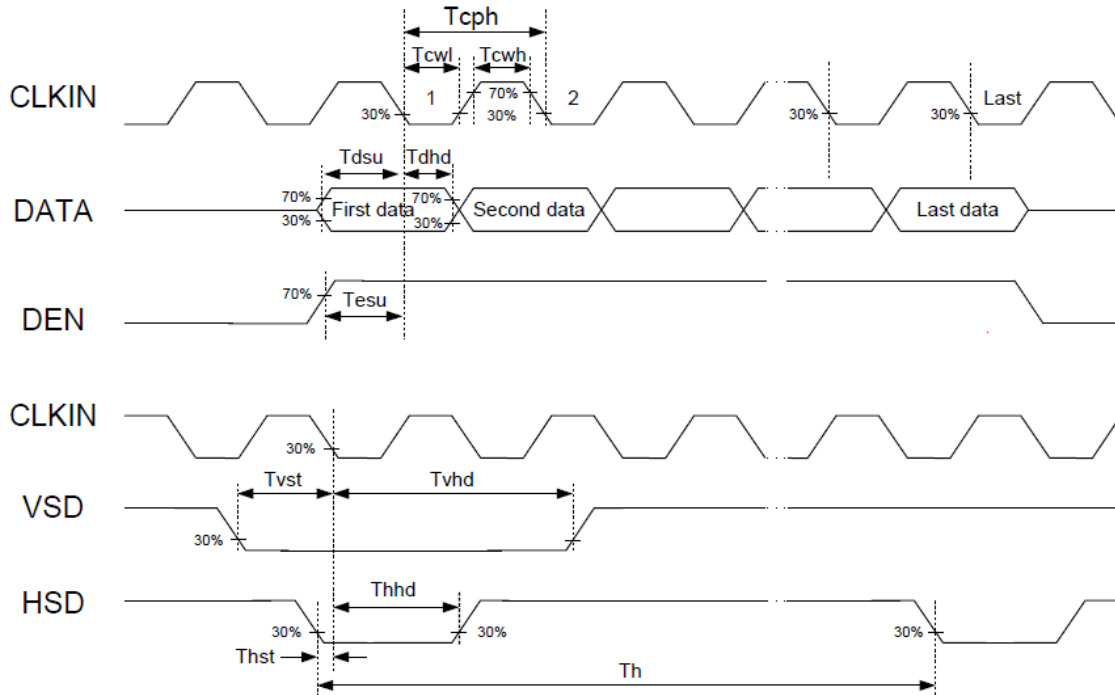


**AC Electrical Characteristics**

Parameter	Symbol	Min	Typ.	Max	Unit	Conditions
Clock frequency	RxFCLK	26.2	51.2	71	MHz	Typical value for 1024*600 resolution
Input data skew margin	TRSKM	500	500	$1/(2 \cdot RxFCLK)$	ps	VID =400mv RxVCM=1.2V RxFCLK=71MHz VDD_LVDS=3.3V
Clock high time	TLVCH	$4/(7 \cdot RxFCLK)$			ns	
Clock low time	TLVCL	$3/(7 \cdot RxFCLK)$			ns	
VSD setup time	TenPLL	$0 < TenPLL < 150$			us	



**Input Clock and Data Timing Diagram**



### 3.6.1 Timing Table

#### HV mode (1)

Item	Symbol	Values			Unit	Remark
		Min.	Typ.	Max.		
DCLK Frequency	1/tclk	42.6	51.2	67.2	MHz	Frame rate=60Hz
Horizontal Display Area	Thd	--	1024	--	Tclk	
HS period time	th	1164	1344	1400	DCLK	
HS blanking	Thb+thfp	140	320	376	DCLK	
VS Display Area	tvd	--	600	--	H	
VS period time	tv	610	635	800	H	
VS blanking	Tvb+tvfp	10	35	200	H	

#### HV mode (1)

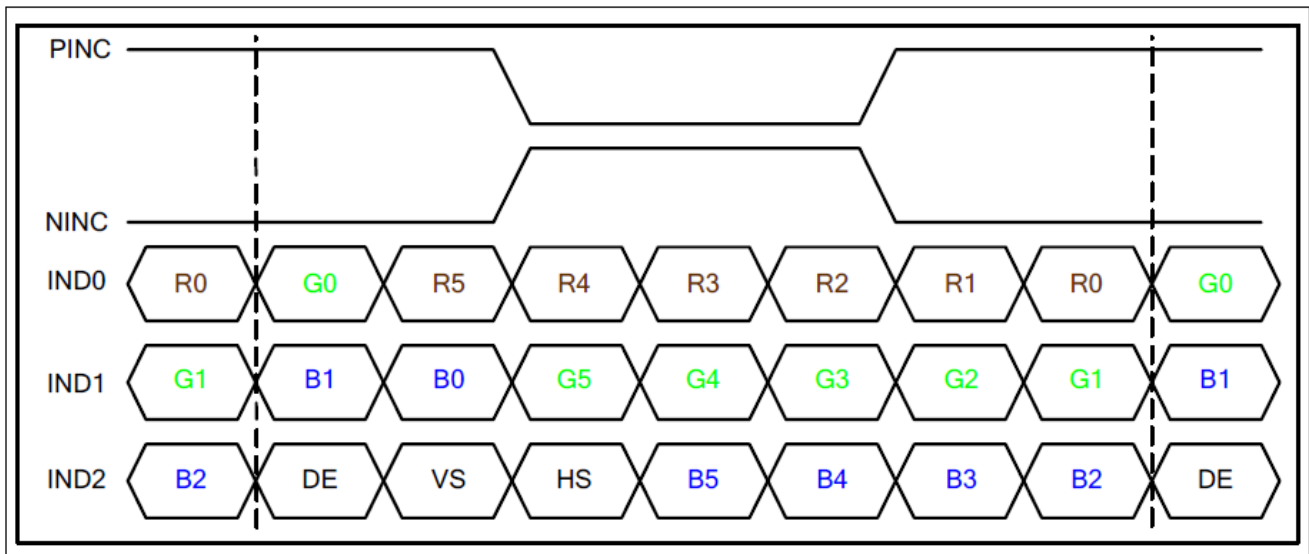
Item	Symbol	Values			Unit	Remark
		Min.	Typ.	Max.		
Horizontal Display Area	Thd	--	1024	--	Tclk	
DCLK Frequency	1/tclk	44.9	51.2	63	MHz	
DCLK Pulse Duty	Tcwh	40	50	60	%	
One Horizontal Line	th	1200	1344	1400	DCLK	
HS Pulse Width	thpw	1	--	140	DCLK	
HS back porch	hbp	160	160	160	DCLK	
HS Front Porch	thfp	16	160	216	DCLK	

#### HV mode (2)

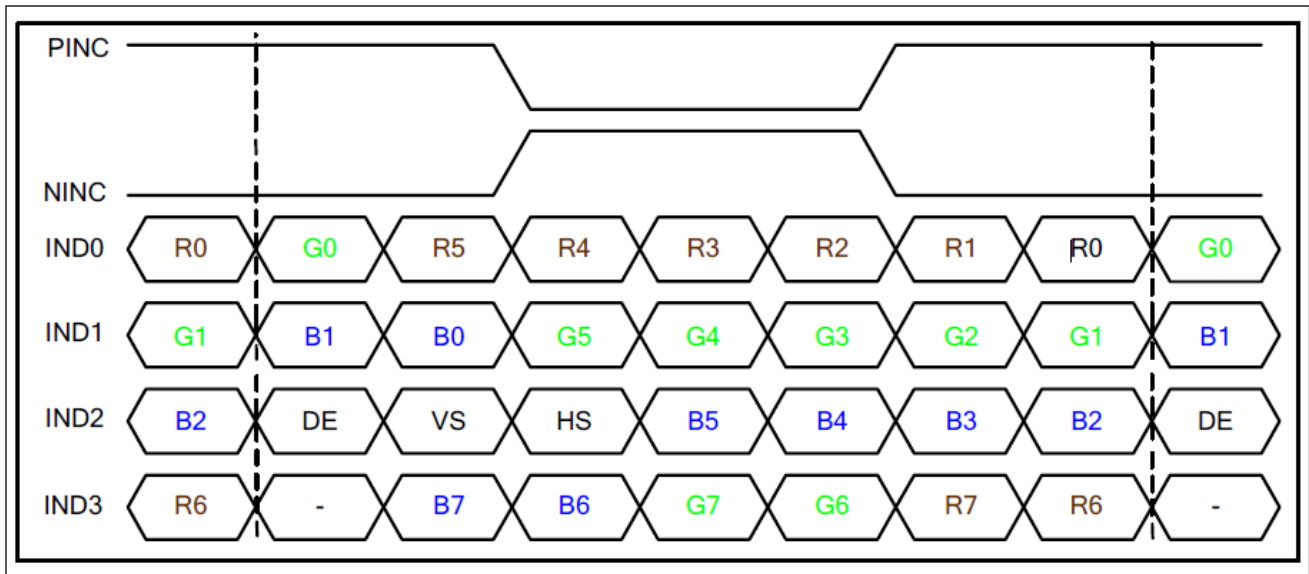
Item	Symbol	Values			Unit	Remark
		Min.	Typ.	Max.		
Vertical Display Area	tvd	--	600	--	TH	
VS Period Time	tv	624	635	750	TH	
VS Pulse Width	tvpw	1	--	20	TH	
VS Back porch	tvbp	23	23	23	TH	
VS Front Porch	tvfp	1	12	127	TH	

### 3.6.2 DataInput Format for LVDS

6bit LVDS input



8bit LVDS input



4.0 OPTICAL CHARACTERISTICS

Item	Symbol	Condition	Values			Unit	Remark
			Min.	Typ.	Max.		
Viewing Angle (CR ≥ 10)	$\theta_L$	$\Phi=180^\circ$ (9 O'CLOCK)	70	80	--	degree	Note 1
	$\theta_R$	$\Phi=0^\circ$ (3 O'CLOCK)	70	80	--		
	$\theta_T$	$\Phi=90^\circ$ (12 O'CLOCK)	70	80	--		
	$\theta_B$	$\Phi=270^\circ$ (6 O'CLOCK)	70	80	--		
Response Time	$T_{ON} + T_{OFF}$	Normal $\Theta = \Phi = 0^\circ$	--	16	--	msec	Note 3
Contrast Ratio	CR		--	800	--	--	Note 4
Color Chromaticity	$W_X$		0.255	0.305	0.355	--	Note 2
	$W_Y$		0.275	0.315	0.375	--	Note 5,6
Luminance	L		800	900	--	cd/m <sup>2</sup>	Note 6
Luminance Uniformity	YU	70	80	--	%	Note 7	

**Note:** Measurement Setup:

The LCD module should be stabilized at given temperature(25°C ) for 15 minutes to Avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting backlight for 15 minutes in a windless room.

**Note 1:** Definition of viewing angle range

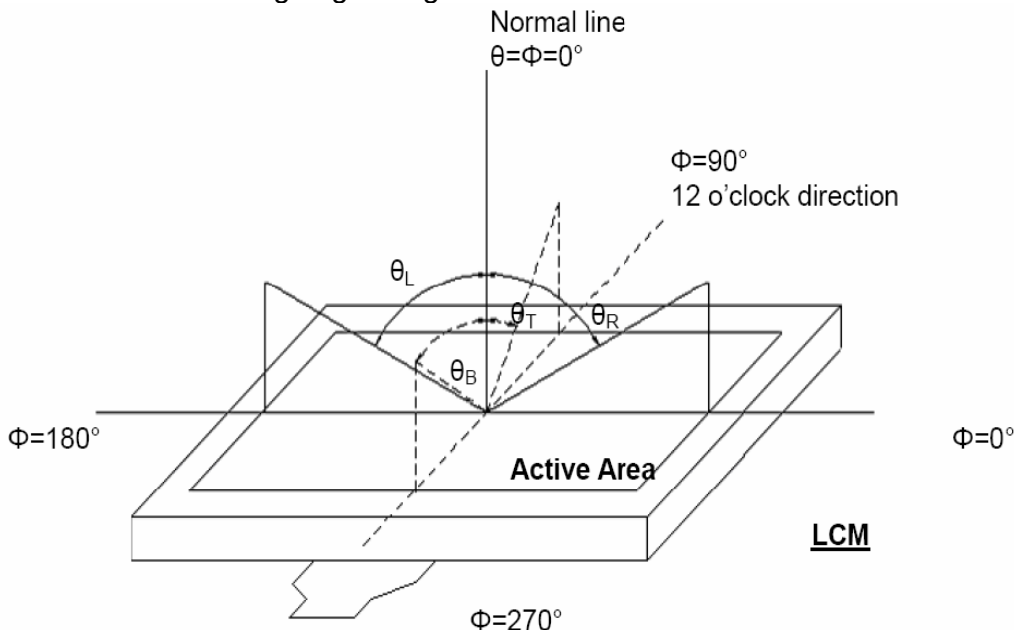


Figure 4.1 Definition of viewing angle.

**Note 2:** Definition of optical measurement system.

The optical characteristics should be measured in dark room. After 30 minutes operation, the optical properties are measured at the center point of the LCD screen. (Response time is measured by Photo detector TOPCON)

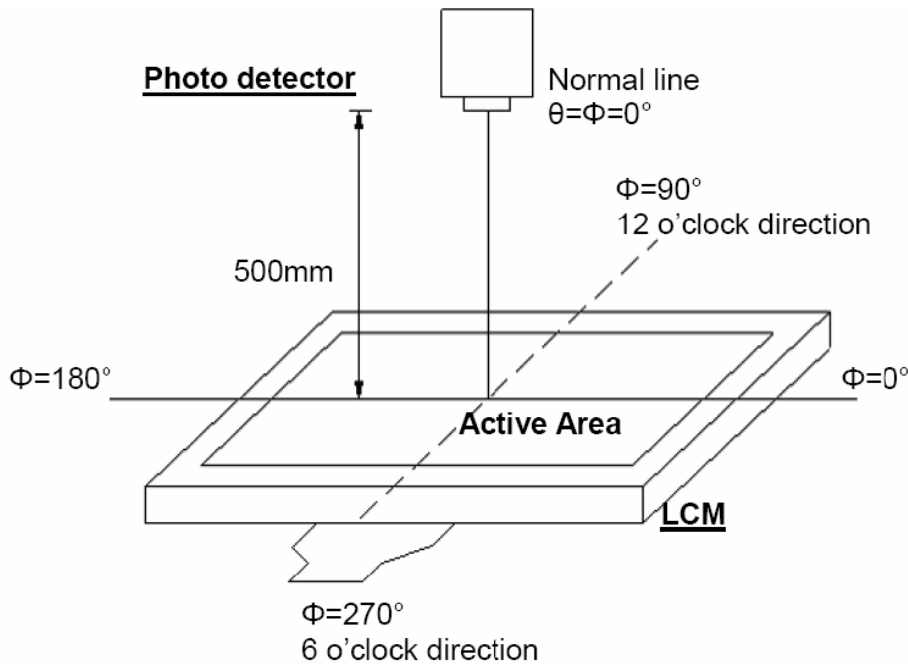


Figure 4.2 Optical measurement system setup

**Note 3:** Definition of Response time

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time (TON) is the time between photo detector output intensity changed from 90% to 10%. And fall time (TOFF) is the time between photo detector output intensity changed from 10% to 90%.

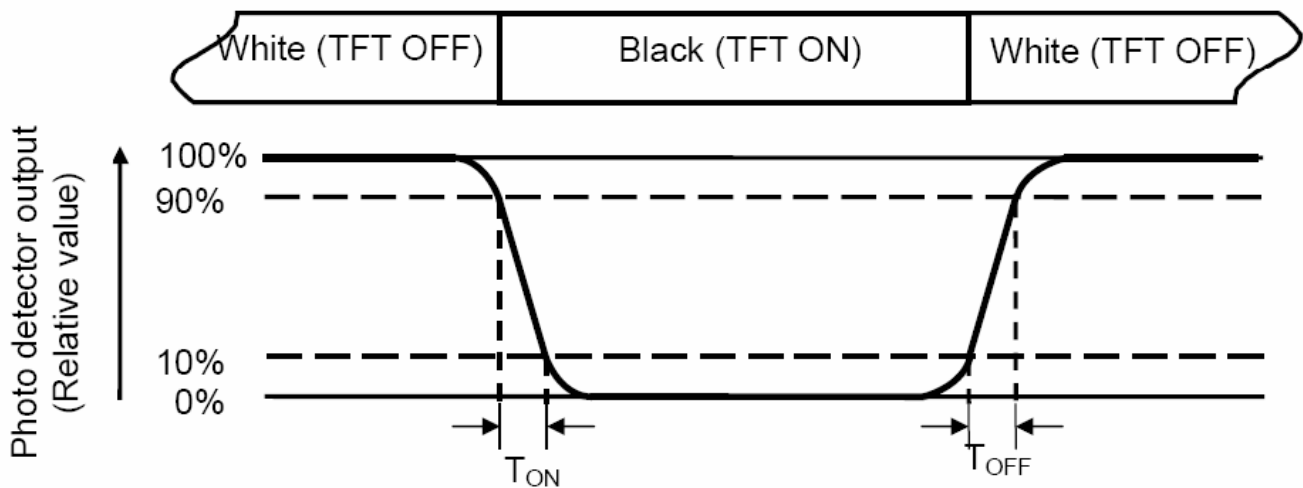


Figure 4.3 Definition of response.

**Note 4:** Definition of contrast ratio

$$\text{Contrast ratio(CR)} = \frac{\text{Luminance measured when LCD on the "white" state}}{\text{Luminance measured when LCD on the "black" state}}$$

**Note 5:** Definition of color chromaticity (CIE1931)

Color coordinates measured at center point of LCD.

**Note 6:** All input terminals LCD panel must be ground while measuring the center area of the panel.

**Note 7:** Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (Refer to Fig. 4.4 ).Every measuring point is placed at the center of each measuring area.

$$\text{Luminance Uniformity (Yu)} = \frac{B_{min}}{B_{max}}$$

L-----Active area length      W----- Active area width

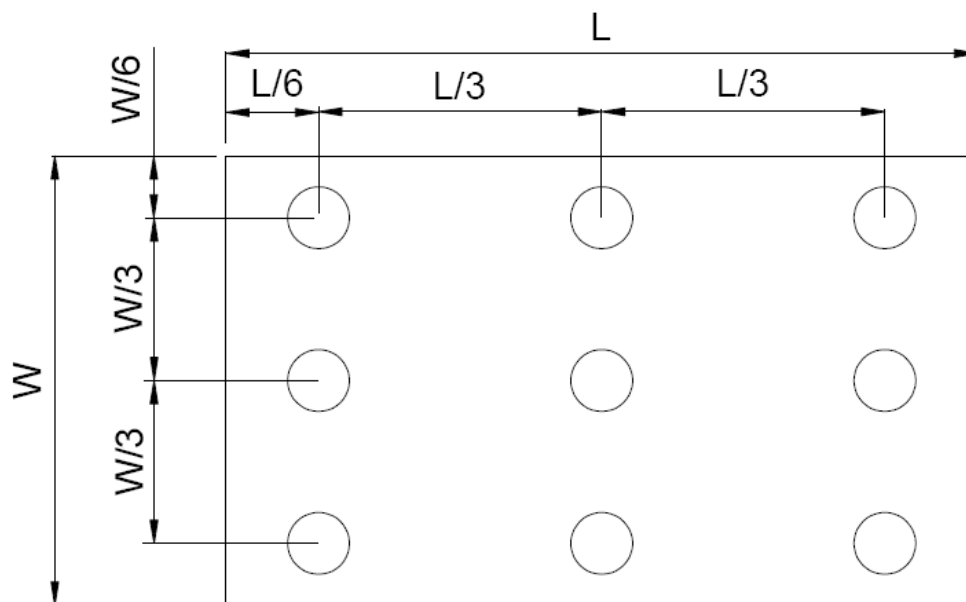


Figure 4.4 Definition of measuring points.

Bmax: The measured maximum luminance of all measurement position.

Bmin: The measured minimum luminance of all measurement position.



## 5.0 RELIABILITY TEST

Item	Test Condition Item	Remark
High temperature storage	Ta= 80 °C 120hrs	Note 1,4
Low temperature storage	Ta=-30 °C 120hrs	Note 1,4
High temperature operation	Ts= 70 °C 120hrs	Note 2,4
Low temperature operation	Ts=-20 °C 120hrs	Note 1,4
High temperature/High humidity operation	90% RH 60°C 240hrs	Note 4
Thermal Shock	-30°C/30 min ~ +80°C/30 min for a total 50 cycles, Start with cold temperature and end with high temperature.	Note 4
Package vibration test	Random Vibration : 0.015G*G/Hz from 5-200HZ, -6dB/Octave from 200-500HZ 2 hours for each direction of X. Y. Z. (6 hours for total)	
Package drop test	Height:60 cm 1 corner, 3 edges, 6 surfaces	
Electro static discharge	± 2KV, 150pF(330Ω) 1sec, Contact mode	Note 5

**Note 1:** Ta is the ambient temperature of samples.

**Note 2:** Ts is the temperature of panel's surface.

**Note 3:** In the standard condition, there shall be no practical problem that may affect the display function. After the reliability test, the product only guarantees operation, but don't guarantee all of the cosmetic specification.

**Note 4:** Before cosmetic and function test, the product must have enough recovery time, at least 2 hours at room temperature.

**Note 5:** Sample quantity no less than 3 pcs. Discharge no less than 5 times.

Contact discharge on bezel. For those without bezel, this test is not applicable

If the LCM is working abnormally during test but can recover after reset or after 2 hours recovery, the LCM is considered OK.

## 6. PRECAUTION FOR USING LCM

1. When design the product with this LCD Module, make sure the viewing angle matches to its purpose of usage.
2. As LCD panel is made of glass substrate, dropping the LCD module or banging it against hard objects may cause cracking or fragmentation. Especially at corners and edges.
3. Although the polarizer of this LCD Module has the anti-glare coating, always be careful not to scratch its surface. Use of a plastic cover is recommended to protect the surface of polarizer.
4. If the LCD module is stored below specified temperature, the LC material may freeze and be deteriorated. If it is stored above specified temperature, the molecular orientation of the LC material may change to Liquid state and it may not revert to its original state. And also excessive temperature and humidity could cause polarizer peel off or bubble. Therefore, the LCD module should always be stored within specified temperature and humidity range.

If the LCD modules will be stored for a long time, the recommend temperature/humidity for the storage environment is:

Temperature : 15°C ~ 35°C / Relatively humidity: ≤80%

5. Meanwhile please follow other requirements below for storage:

-Store with no touch on display surface by the anything else. If possible, store the LCD in the packaging situation when it was delivered.

-If the original package is opened, please store in an anti-static polyethylene bag and seal it so as not to get fresh air outside enter into it.

- LCD modules shall be stored in a dark place. And it shall not be exposed to sunlight nor fluorescent light in storage.

Note: If the storage time is over 1 year, the golden fingers of FPC might be slightly oxidized, but it won't affect the electrical performance, customer can use rubber to clean the golden fingers before assembly or directly assemble the display.

6. Saliva or water droplets must be wiped off immediately as those may leave stains or cause color changes if is remained there for a long time. And water vapor will cause corrosion of ITO electrodes.

If the surface of LCD panel needs to be cleaned, wipe it swiftly with cotton or other soft dry cloth. If it is not still clean enough, blow a breath on the surface and wipe again.

If needed, please just moisten cloth with one of the following solvents:

- Isopropyl alcohol
- Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer. Especially, do not use the following:

- Water
- Ketone
- Aromatic solvents

7. The module should be driven according to the specified ratings to avoid malfunction and permanent damage. Applying DC voltage cause a rapid deterioration of LC material. Make sure to apply alternating waveform by continuous application of the M signal. Especially the power ON/OFF sequence should be kept to avoid latch-up of driver LSIs and DC charge up to LCD panel.

8. Mechanical Considerations

- a) LCM are assembled and adjusted with a high degree of precision. Avoid excessive shocks and do not make any alterations or modifications. The following should be noted.
- b) Do not tamper in any way with the tabs on the metal frame.
- c) Do not modify the PCB by drilling extra holes, changing its outline, moving its components or modifying its pattern.

9. Static Electricity

- a) Operator

Wear the electrostatics shielded clothes because human body may be statically charged if not ware shielded clothes. Never touch any of the conductive parts such as the LSI pads; the copper leads on the PCB and the interface terminals with any parts of the human body.

- b) Equipment

There is a possibility that the static electricity is charged to the equipment, which has a function of peeling or friction action (ex: conveyer, soldering iron, working table). Earth the equipment through proper resistance (electrostatic earth:  $1 \times 10^8$  ohm).

Only properly grounded soldering irons should be used.

If an electric screwdriver is used, it should be well grounded and shielded from commutator sparks.

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The normal static prevention measures should be observed for work clothes and working benches; for the latter conductive (rubber) mat is recommended.

c) Floor

Floor is the important part to drain static electricity, which is generated by operators or equipment. There is a possibility that charged static electricity is not properly drained in case of insulating floor. Set the electrostatic earth (electrostatic earth:  $1 \times 10^8$  ohm).

d) Humidity

Proper humidity helps in reducing the chance of generating electrostatic charges. Humidity should be kept between 50%RH and 80%RH.

e) Transportation/storage

The storage materials also need to be anti-static treated because there is a possibility that the human body or storage materials such as containers may be statically charged by friction or peeling.

The modules should be kept in antistatic bags or other containers resistant to static for storage.

f) Soldering

Soldering anything to this TFT display would void the warranty.

g) Others

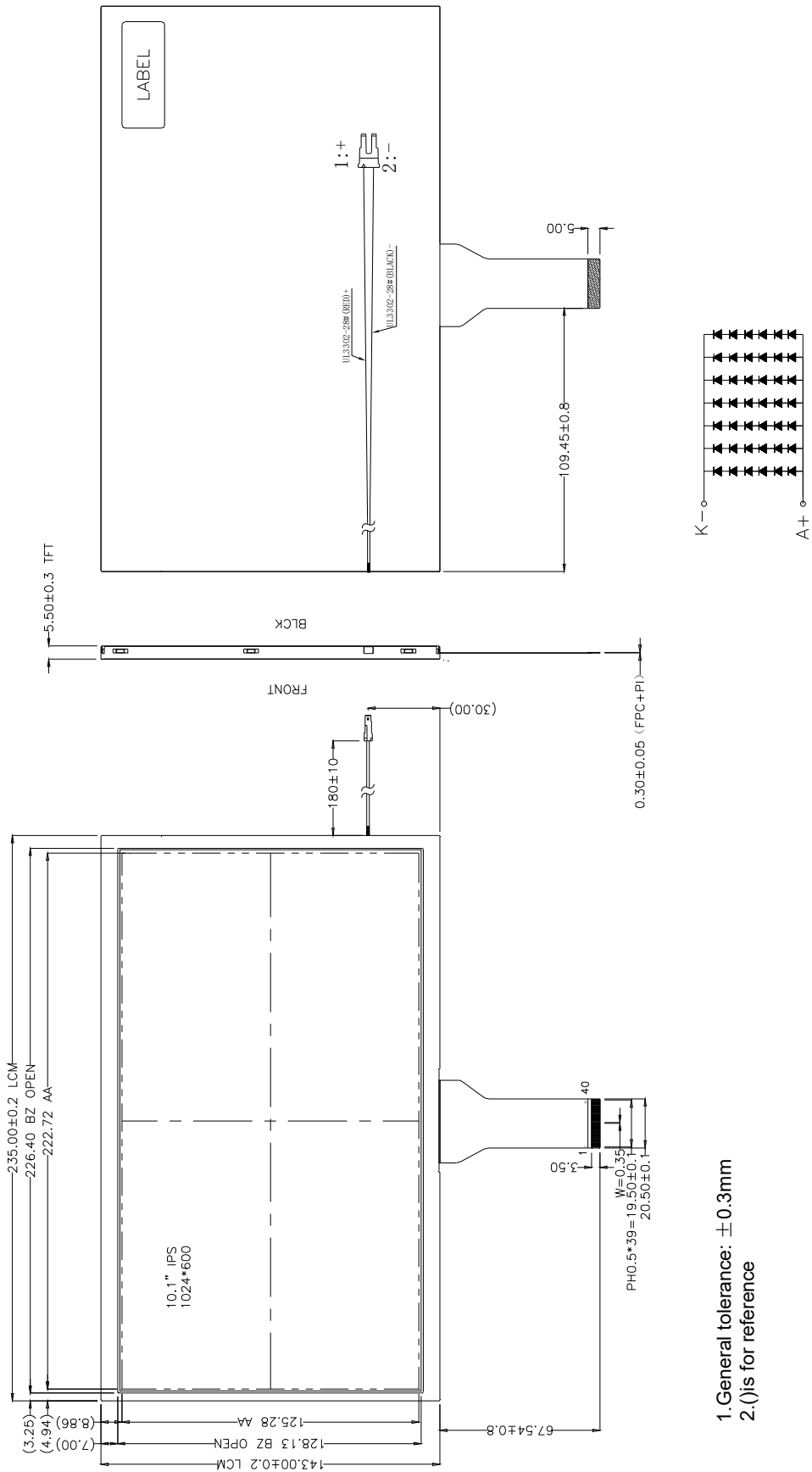
The laminator (protective film) is attached on the surface of LCD panel to prevent it from scratches or stains. It should be peeled off slowly using static eliminator.

Static eliminator should also be installed to the workbench to prevent LCD module from static charge.

### 10. Operation

- a) Driving voltage should be kept within specified range; excess voltage shortens display life.
  - b) Response time increases with decrease temperature.
  - c) Display may turn black or dark blue at temperatures above its operational range; this is (however not pressing on the viewing area) may cause the segments to appear "fractured".
  - d) Mechanical disturbance during operation (such as pressing on the viewing area) may cause the segments to appear "fractured".
11. If any fluid leaks out of a damaged glass cell, wash off any human part that comes into contact with soap and water. The toxicity is extremely low but caution should be exercised at all the time.
  12. Disassembling the LCD module can cause permanent damage and it should be strictly avoided.
  13. LCD retains the display pattern when it is applied for long time (Image retention). To prevent image retention, do not apply the fixed pattern for a long time. Image retention is not a deterioration of LCD. It will be removed after display pattern is changed.
  14. Do not use any materials, which emit gas from epoxy resin (hardener for amine) and silicone adhesive agent (dealcohol or deoxym) to prevent discoloration of polarizer due to gas.
  15. Avoid the exposure of the module to the direct sunlight or strong ultraviolet light for a long time.

7.0 MECHANICAL DIAGRAM



## **8.0 PACKAGE DRAWING**

T.B.D

## 9.0 INSPECTION SPECIFICATION

### 1. SCOPE SPECIFICATIONS CONTAIN

- 1.1 DISPLAY QUALITY EVALUATION
- 1.2 MECHANICS SPECIFICATION

### 2. SAMPLING PLAN

UNLESS THERE IS OTHER AGREEMENT, THE SAMPLING PLAN FOR INCOMING INSPECTION SHALL FOLLOW MIL-STD-105E.

- 2.1 LOT SIZE: QUANTITY PER SHIPMENT AS ONE LOT (DIFFERENT MODEL AS DIFFERENT LOT ).
- 2.2 SAMPLING TYPE: NORMAL INSPECTION, SINGLE SAMPLING.
- 2.3 SAMPLING LEVEL: LEVEL II.
- 2.4 AQL: ACCEPTABLE QUALITY LEVEL  
 MAJOR DEFECT: AQL=0.65  
 MINOR DEFECT: AQL=1.0

### 3. PANEL INSPECTION CONDITION

- 3.1 ENVIRONMENT:  
 ROOM TEMPERATURE: 25±5°C.  
 HUMIDITY: 65±5% RH.  
 ILLUMINATION: 300 ~ 700 LUX.
- 3.2 INSPECTION DISTANCE:  
 35±5 CM
- 3.3 INSPECTION ANGLE:  
 THE VISION OF INSPECTOR SHOULD BE PERPENDICULAR TO THE SURFACE OF THE MODULE.
- 3.4 INSPECTION TIME:  
 PERCEPTIBILITY TEST TIME: 20 SECONDS MAX.

### 4. DISPLAY QUALITY

- 4.1 FUNCTION RELATED:  
 THE FUNCTION DEFECTS OF LINE DEFECT, ABNORMAL DISPLAY, AND NO DISPLAY ARE CONSIDERED MAJOR DEFECTS.
- 4.2 BRIGHT/DARK DOTS:

Defect Type	Specification	Major	Minor
Bright Dots	N ≦ 3		●
Drak Dots	N ≦ 4		●
Total Bright and Dark Dots	N ≦ 6		●

Note: 1:




The definition of dot: The size of a defective dot over 1/2 of whole dot is regarded as one defective dot.

Bright dot: Dots appear bright and unchanged in size in which LCD panel is displaying under black pattern.

The bright dot defect must be visible through 2% ND filter

Dark dot: Dots appear dark and unchanged in size in which LCD panel is displaying under pure red, green, blue pattern.

4.3 Pixel Definition:

R	G	B	R	G	B	R	G	B			Dot Defect
R	G	B	R	G	B	R	G	B			Adjacent Dot Defect
R	G	B	R	G	B	R	G	B			Cluster

Note 1:

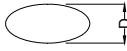

If pixel or partial sub-pixel defects exceed 50% of the affected pixel or sub-pixel area, it shall be considered as 1 defect.

Note 2:

There should be no distinct non-uniformity visible through 2% ND Filter within 2 sec inspection times.

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## 4.4 Visual Inspection specifications:

<b>Defect Type</b>		<b>Specification Size</b>	<b>Count (N)</b>	<b>Major</b>	<b>Minor</b>
Dot shape (Particle, Scratch and Bubbles in display area) 		$D \leq 0.3\text{mm}$	Ignored		●
		$0.3\text{mm} < D \leq 0.5\text{mm}$	$N \leq 4$		
		$D > 0.5\text{mm}$	$N = 0$		
Newton Ring (Only for Touch panel)		$D \leq 70\text{mm}$	$N \leq 4$		●
		$D > 70\text{mm}$	$N = 0$		
TSP Fish Eyes (Only for Touch panel) (Bubble/Dent)		$0.1\text{mm} < D \leq 0.2\text{mm}$	$N \leq 4$		●
		$0.2\text{mm} < D \leq 0.3\text{mm}$	$N \leq 3$		
		$0.3\text{mm} < D \leq 0.4\text{mm}$	$N \leq 2$		
Line shape (Particles, Scratch, Lint and Bubbles in display area) 		$W \leq 0.01\text{mm}$	Ignored		●
		$0.01\text{mm} < W \leq 0.05\text{mm}$ , and $L \leq 3\text{mm}$	$N \leq 3$		
		$W > 0.05\text{mm}$ , or $L > 3\text{mm}$	$N = 0$		
Bubble in cell (active area)		It should be found by eyes			●
Bezel	Scratch	No harm			●
	Dirt	No harm			●
	Wrap	No harm			●
	Sunken	No harm			●
Label	No label	No			●
	Inverted label	No			●
	Broken	No			●
	Dirt	Word can be read			●
	Not clear	No			●
	Word out of shape	No			●
	Mistake	No			●
	Position	Be attached on right position			●
Screw	Not enough	No			●
	Limp	No			●
Connector	Connection status	No bend on PINs and damage			●
FPC/FFC	Broken	No			●

Note: Extraneous substance and scratch not affecting the display of image, for instance, extraneous substance under polarizer film but outside the display area, or scratch on metal bezel and backlight module or polarizer film outside the display area, shall not be considered as defective or non-conforming.